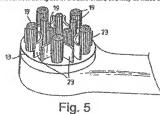
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|      | 10-A Yaichi Court, 132 Auctin Road, Taim Gha Taoi,<br>Kowleon, Hong Kong  | (54)         | Documents Clind<br>US 5652990 A   | US 4571768 A |  |
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(54) Abstract Tide Electric toothbreath head

(57) An electricality driven toothbrush has a brush holder 13 that is arranged to rotationally vibrate and carry a number of brisiles 19 intereposed with around membranes 22. The membranes serve to elid describing of the teeth and to polish the teeth surfaces during use of the toothbrush, sed may be made of neopense.



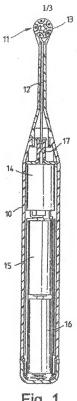
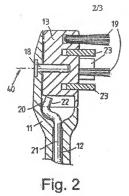
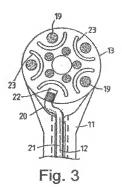


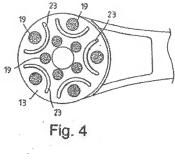
Fig. 1

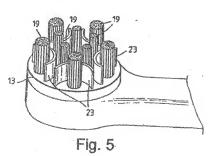












#### TXXTHBRUSH

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The invention relates to toothbrushes.

The invention relates more particularly to electrically driven toothbrushes in which brush bristles are arranged to move relative to an elongate toothbrush handle such that the bristles rotate about an axis generally at right angles to a longitudinal axis of the handle. The bristles may rotate completely or preferably oscillate as fully described for example in USA Patent 5625916.

In certain conditions, the overall cleaning effect of such brushes is not wholly satisfactory, especially for polishing the teeth or removing stains.

It is an object of the invention to overcome or to at least reduce this problem.

According to one aspect of the invention there is provided an electrically driven toothbrush having an elongate handle and a brush head mounted to a remote end of the handle, a bristle holder rotatably mounted to the brush head to rotate about an axis generally at right angles to the longitudinal axis of the handle, including an array of upstanding bristles interspaced with a number of separate upstanding flexible membranes that are arranged such as to rub against surfaces of teeth

during brushing.

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The membranes are preferably shorter than at least the longest of the bristles.

Each membrane is preferably arcuate in cross-section and partially surrounds a respective bristle of the bristle array.

Each membrane way be semi-circular in cross-section and positioned between a respective bristle and the rotational axis of the brush holder.

The membranes are preferably evenly distributed about the brush holder axis and each partially surround a respective peripherally sited bristle of the bristle array.

There are typically five membranes and at least ten bristles.

The membranes may be formed of plastic material.

According to another aspect of the invention there is
provided a rotatable bristle holder for an electrically
driven toothbrush having an array of upstranding
bristles interspaced with a number of separate
upstanding flexible membranes arranged such as to rub

against surfaces of the teeth during brushing.

An electric toothbrosh according to the invention will now be described by way of example with reference to the accompanying drawings in which:-

Figure 1 is a sectional bottom view of the toothbrush;

Figure 2 is a cross-sectional side view of a brush head of the toothbrush;

Figure 3 is a plan view of Figure 2;;

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Figures 4 is an enlarged top plan view of the brush bead; and

Pigure 5 is an isometric view of Pigure 4.

Referring to the drawings, in Figure 1 the toothbrush comprises a handle portion 10 at a first end of the toothbrush, a brush head 11 at a second end of the toothbrush, a rotatable shaft 12 extending from the handle to the head, and a generally circular bristle holder 13. The handle provides compartments for holding an electric motor 14 and two batteries 15 and 16. A shaft coupling 17 is arranged to grip one end of the shaft 12 and allow the shaft to be pulled out for cleaning or replacement.

The head 11, as is better seen in Figure 2 supports a post 18 which provides a rotational pivot axis 40 for the bristle holder 13. Bristles 19 are shown for illustrative purpose only in Figure 2. The shaft 12 has an integrally formed remote-most end 20 that is off-set from a central longitudinal axis 21 of the shaft.

The remote-most end 20 fits a slot 22 (see Figure 3) formed in a side of the bristle holder 13. It will be noted that the end 20 points towards an intersection of the first axis 21 and a second central axis 40 of the post 18. When the shaft 12 is rotated by the motor 14, the remote end 20 describes a circle about the shaft 12 and drivingly engages the slot 22 to cause the bristle holder 13 to rotationally vibrate. As may be seen in Figure 3, the slot 22 is closed-ended and extends radially inward from the cuter circumference of the holder to less than the distance to the centre of the holder. Thus, the holder 13 pivots or rotates forwards and backwards about the centre of the post 18. Such vibrations comprise the relative motion between the head 11 and the bristles 19 and is generally beneficial for efficient cleaning of teeth. The width of the slot 22 is preferably generally the same as the diameter of the end 20 to leave minimum play; this keeps noise to a minimum in use.

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Figure 1 shows a toothbrush where the holder 13 vibrates or rotates through an angle of 30°. In Figure 2 the

angle is 35°. It will therefore be appreciated that the rotational angle can be chosen by fitting different shafts 12 and that the same bristle holder can be used for all angles. It is also possible to use the holder 13 in a toothbrush where the holder is oscillated through 60° or 120° or rotated through 360° in continuous rotation.

The described shaft 12 is preferably integrally formed. i.e., a single length of a thin rod and shaped as shown. However, it is possible to arrange for the remote end 20 to be separately formed or provided and fixed to a straight end part of the shaft. Such a separate part can be a brush having a central axis coinciding with the axis 21 of the shaft and an off-centre driving post. The driving post then takes up the position and function of the remote end 20. Thus, the driving post and the slot 22 then form the driving engagement between the shaft and the holder 13 and so the driving post can be regarded as the remote end of the shaft.

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As shown in Figure 4 and 5, the brush holder 13 carries ten bristles that are interspaced by four flexible membranes 23. Each membrane is generally semi-circular in cross-section and partially surrounds a respective bristle mounted adjacent the periphery of the brush holder. The membranes 23 are positioned between the respective bristles and the central axis 40 of the brush holder. In such a configuration, the membranes are inherently unlikely to become clogged up with toothpasts or debris removed from the teeth.

The peripheral bristles are preferably thicker than the inner bristles which may be shorter in length than the peripheral bristles. The membranes 23 are generally shorter than all the bristles and typically protrude up about 50% to 90% of the height of the bristles they partially surround. The membranes are formed of foodsafe plastics material such as neoprene or other synehetic rubber, but may be made of woven fabric or similar.

The membranes rub against the surfaces of the teeth and serve to polish surfaces of the teeth and remove stains during use. The membranes may be reasonably effective in this respect if they are generally rectangular in cross-section, or completely or more completely, surround than shown in the Figures, some or all of the bristles.

## CLAIMS:

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- 1. An electrically driven toothbrush having an elongate handle and a brush head mounted to a remote end of the handle, a bristle holder rotatably mounted to the brush head to xotate about an axis generally at right angles to the longitudinal axis of the handle, including an array of upstanding bristles interspaced with a number of separate upstanding flexible membranes that are arranged such as to rub against surfaces of teeth during brushing.
- An electrically driven toothbrush according to claim 1, in which the membranes are shorter than at least the longest of the bristles.
  - 3. An electrically driven toothbrush according to claims 1 or 2, in which each membrane is archate in cross-section and partially surrounds a respective bristle of the bristle array.
  - 1. An electrically driven toothbrush according to claims 1 or 2, in which each membrans is semi-circular in cross-section and positioned between a respective bristle and the rotational axis of the brush holder.
  - 5. An electrically driven toothbrush according to claim 4, in which the membranes are evenly distributed

about the brush holder axis and each partially surround a respective peripherally sited bristle of the bristle array.

- 6. An electrically driven toothbrush according to claim 5, in which there are five membranes and at least ten bristles.
- An electrically driven toothbrush according to claims 1 to 6, in which the membranes are formed of plastic material.
  - 8. A rotatable bristle holder for an electrically driven toothbrush having an array of upstanding bristles interspaced with a number of separate updstanding flexible membranes arranged such as to rub against surfaces of the teeth during brushing.

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 An electrically driven toothbrush and a bristle holder substantially as herein described with reference to the accompany drawings.







Application No: Claims searched: GB 0100435.7 1-9 Examiner: Date of search: Brian B Caswell 8 May 2001

Patents Act 1977 Search Report under Section 17

## Databases searched:

UK Patent Office collections, including GB, EP, WO & US patent specifications, in:

UK CL (Ed.S): A4K (KFA; KBC)

Int Cl (Ed.7): A46B

Other: Online databases; WPI; EPODOC; JAPIO

### Documents considered to be relevant:

| Camputy Identity of document and relevant passage |   |            | dent and relevant passage | Relevans<br>to claims |
|---|---|------------|---------------------------|-----------------------|
|   | Α | US 5652990 | (DRIESEN)                 |                       |
|   | Α | US 4571768 | (KAWASHIMA)               |                       |
|   |   |            |                           |                       |

X Document indicating back of providy or inventive step Y Document indicating back of inventive step if combined with one or more other documents of some category.

<sup>&</sup>amp; Meather of the same patent family

A Decument indicating technological background and/or mate of the art.

F Document published on or after the disclayed priority dute but before the
filing date of this invention.

F Passas document published on ar after, but with priority date earlie than, the filling date of this application.